

FIG. 2

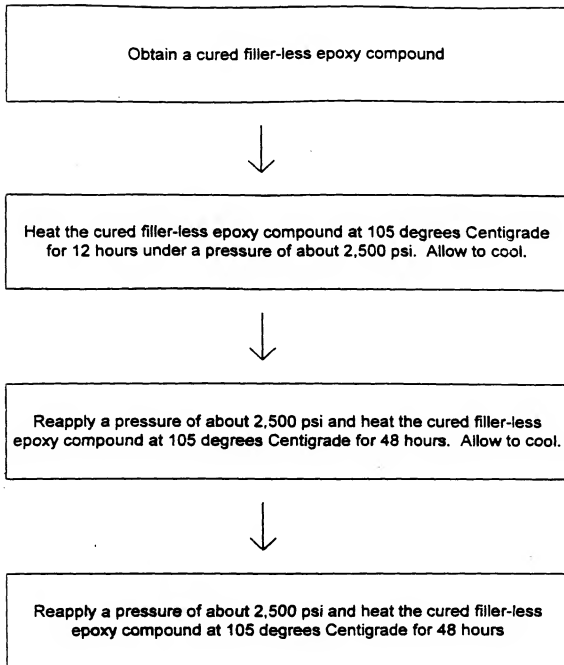


FIG. 3a

Obtain a cured filler-less epoxy compound



**Heat the cured filler-less epoxy compound at 125 degrees Centigrade
under a pressure of about 2,500 psi for 12 hours**

FIG. 3b